

# CERTIFICATE OF ACCREDITATION

# The ANSI National Accreditation Board

Hereby attests that

# **Precision Calibrations**

221 E. Patti Page Blvd. Claremore, OK 74017

Fulfills the requirements of

**ISO/IEC 17025:2017** 

and national standard

ANSI/NCSL Z540-1-1994 (R2002)

In the field of

# **CALIBRATION**

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at <a href="www.anab.org">www.anab.org</a>.

Jason Stine, Vice President

Expiry Date: 28 October 2026 Certificate Number: AC-2092









# SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017 AND

ANSI/NCSL Z540-1-1994 (R2002)

## **Precision Calibrations**

221 E. Patti Page Blvd Claremore, OK 74017 Nathan Saylor 918-530-9687

## **CALIBRATION**

Valid to: October 28, 2026 Certificate Number: AC-2092

## **Electrical – DC/Low Frequency**

| Parameter/Equipment   | Range  | Expanded Uncertainty of Measurement (+/-) | Reference Standard,<br>Method, and/or<br>Equipment           |
|---|--|---|--|
| Calibration of Process<br>Instruments (Thermocouple<br>Simulation) <sup>1</sup> | Type J<br>(0 to 1 600) °F<br>Type K<br>(0 to 2 400) °F | 0.8 °F<br>0.88 °F                         | Thermocouple Simulation using Process Calibrator per AMS2750 |

## **Length – Dimensional Metrology**

Version 009 Issued: October 17, 2024

| Parameter/Equipment         | Range                      | <b>Expanded Uncertainty of Measurement</b> (+/-) <sup>2</sup> | Reference Standard,<br>Method, and/or<br>Equipment |
|-----------------------------|----------------------------|---|--|
| OD Micrometer <sup>1</sup>  | (0 to 12) in               | $(58 + 3.3L) \mu in$  | Gage Blocks  |
| Calipers <sup>1</sup>       | (0 to 12) in               | (570 + 14 <i>L</i> ) μin                                      | Gage Blocks  |
| Dial Indicator <sup>1</sup> | (0 to 1) in<br>(1 to 4) in | 30 μin<br>580 μin   | Gage Blocks  |
| Length Standards            | (0 to 12) in               | (45 + 3L) μin   | Gage Blocks w/indicator                            |





#### **Mass and Mass Related**

| Parameter/Equipment            | Range  | Expanded Uncertainty of Measurement (+/-)            | Reference Standard,<br>Method, and/or<br>Equipment |
|--------------------------------|--|--|--|
| Pressure Devices <sup>1</sup>  | (0 to 30 000) psi  | 11 psi   | Fluke RPM4   |
| Scales & Balances <sup>1</sup> | (0 to 220) g<br>(0 to 4) kg  | 1.5 mg<br>820 mg                                     | OIML Class F2 weights                              |
|                                | (0 to 200) lb  | 0.1 lb   | NIST 105 Class F                                   |
| Torque Wrenches                | (4 to 50) lbf·in<br>(30 to 400) lbf·in<br>(80 to 1 000) lbf·in<br>(20 to 250) lbf·ft | 0.9 lbf·in<br>1.7 lbf·in<br>4.4 lbf·in<br>1.8 lbf·ft | Torque Tester and<br>Transducer                    |

## Thermodynamic

| Parameter/Equipment                               | Range                               | Expanded Uncertainty of Measurement (+/-) | Reference Standard,<br>Method, and/or<br>Equipment |
|---|-------------------------------------|---|--|
| System Accuracy Tests (SAT) <sup>1</sup>          | Type J                              | 1.7 °F                                    | Process Calibrator                                 |
|   | (100 to 1 400) °F<br>Type K         | 1.7 F                                     | w/Thermocouple<br>probes/wire                      |
|   | (100 to 2 000) °F                   | 1.8 °F                                    | Per AMS2750  |
| Temperature Uniformity Surveys (TUS) <sup>1</sup> | Type J<br>(100 to 500) °F<br>Type K | 2.1 °F                                    | Multipoint data logger<br>w/Thermocouple wire per  |
| • ` ` ′   | (200 to 2 000) °F                   | 2.2 °F                                    | AMS2750  |
| Relative Humidity <sup>1</sup>                    | (20 to 80) % RH                     | 1.8 %RH                                   | Vaisala with Probe                                 |
| Temperature <sup>1</sup>                          | (32 to 572) °F                      | 0.2 °F                                    | Fluke 1552A with probe                             |

## **Time and Frequency**

Version 009 Issued: October 17, 2024

| Parameter/Equipment               | Range   | Expanded Uncertainty of Measurement (+/-) | Reference Standard,<br>Method, and/or<br>Equipment |
|-----------------------------------|---------|---|--|
| Stopwatch and Timers <sup>1</sup> | 3 600 s | 0.35 s                                    | Stopwatch  |

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%.

Notes:

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- 1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
- 2. L =Length in inches.
- 3. Unless otherwise specified in the far-right column, all calibration procedures utilized during calibration have been written internally.
- 4. This scope is formatted as part of a single document including Certificate of Accreditation No. AC-2092.

Jason Stine, Vice President

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